

LETTER DRILL BIT SIZE CHART

Letter drill sizes increase from A through Z.

Letter	Decimal in	Approx. mm
A	0.2340	5.944
B	0.2380	6.045
C	0.2420	6.147
D	0.2460	6.248
E	0.2500	6.350
F	0.2570	6.528
G	0.2610	6.629
H	0.2660	6.756
I	0.2720	6.909
J	0.2770	7.036
K	0.2810	7.137
L	0.2900	7.366
M	0.2950	7.493
N	0.3020	7.671
O	0.3160	8.026
P	0.3230	8.204
Q	0.3320	8.433
R	0.3390	8.611
S	0.3480	8.839
T	0.3580	9.093
U	0.3680	9.347
V	0.3770	9.576
W	0.3860	9.804
X	0.3970	10.084
Y	0.4040	10.262
Z	0.4130	10.490

Reference only. Verify the required drill size and follow the relevant tool, fastener, tap, and manufacturer instructions before drilling.

A = 0.2340 in • M = 0.2950 in • Z = 0.4130 in

Letter drills fill many gaps between larger number drills and common fractions.

Confirm the specified letter size before drilling for threads or close-clearance components.